

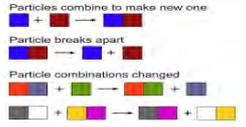
# INDUSTRIAL ADHESIVES



THESE PRODUCTS ARE NOT REGULAR STOCK ITEMS BUT CAN BE MADE AVAILABLE ON REQUEST

SUPPLIER STOCK CODE	PRODUCT	CHARACTERISTICS	TYPE	SUB CATEGORY	SIZE	ALTERNATIVES
		<h2>WATERBASED</h2> <h3>Bookbinding &amp; Printing</h3>				
<a href="#">206002</a> <a href="#">206005</a> <a href="#">206025</a> <a href="#">206200</a>	ALCOLEX 206	ALCOLEX 206 is a high quality plasticized VAE based packaging adhesive ideal for block mounting. Bonds a variety of papers. 6500cps 54%	VAE	Block mounting	2 5 25 200	
<a href="#">262025</a>	ALCOLEX 262	ALCOLEX 262 is a VAE based bookbinding adhesive designed for end page application. Clean machine running, good lay flat properties. Ideal for nozzle application. 150cps 48%	VAE	End page	25	
<a href="#">G7920005</a> <a href="#">G7920025</a>	PRIMO C792	PRIMO C792 is a high quality plasticized PVAc based packaging adhesive ideal for padding. Fast setting. Non drip. High viscosity, 27500cps 51%	PVAc	Padding	5 25	
<a href="#">261025</a>	ALCOLEX 261	ALCOLEX 261 is a high quality PVAc adhesive designed specifically for padding and spine application in the bookbinding industry. Fast setting, non drip. 14000cps 57%	PVAc	Padding & spine	25	
<a href="#">327999</a>	ALCOLEX 327	ALCOLEX 327 is a high quality PVAc based packaging adhesive ideal for the paper / print laminating industry where high speed lines are being operated. Excellent lay-flat properties, good wet tack. 3500cps 28%	PVAc	Print laminating	1000	
<a href="#">330025</a> <a href="#">330200</a> <a href="#">330999</a>	ALCOLEX 330	ALCOLEX 330 is a high PVAc based packaging adhesive that is ideal for paper / print laminating where and extended long open time is required. Excellent lay-flat properties. 2100cps, 48%	PVAc	Paper laminating	25 200 1000	
<a href="#">329999</a>	ALCOLEX 329	ALCOLEX 329 is a high quality PVAc based packaging adhesive ideal for the paper / print laminating industry. Excellent lay flat properties. 3100cps 42%	PVAc	Print laminating / quality posters	1000	
<a href="#">G9000025</a>	FLEXIDE CA9	FLEXIDE CA9 is a gelatin glue ideal for bookbinding. Fast drying, high tack, and excellent flexibility. Supplied in a jelly block form that melts to a low viscosity, low foaming adhesive. 70% solids	Gelatin	Print laminating / quality posters	25	

		<h3 style="text-align: center;">Cigarette manufacture</h3>				
<b>270025</b>	ALCOLEX 270	ALCOLEX 270 is a high quality VAE based adhesive designed specifically for the side seaming of cigarettes. 500cps 50%	VAE	Side Seaming	25	
<b>271025</b>	ALCOLEX 271	ALCOLEX 271 is a high quality VAE based adhesive designed specifically for the manufacture of cigarette packs. 1500cps 54%	VAE	Cigarette packs	25	
<b>272025</b>	ALCOLEX 272	ALCOLEX 272 is a high quality VAE based adhesive designed specifically for manufacturing of cigarettes where it is used for cigarette tipping. 4650cps 50%	VAE	Tipping	25	
<b>273025</b>	ALCOLEX 273	ALCOLEX 273 is low viscosity version of ALCOLEX 271, designed specifically for the manufacture of cigarette packs. 525cps 58%	VAE	Cigarette packs	25	
		<h3 style="text-align: center;">Coatings</h3>				
<b>695020</b> <b>695180</b>	ALCOLIN RELEASE AGENT	ALCOLIN RELEASE AGENT is an oil based product that has been specially designed to lower the surface energy of a metallic surface, preventing adhesive and paint from bonding to the surface. Improves productivity by reducing down time required to clean and maintain equipment	Proprietary	Release Agent	20 180	
		<h3 style="text-align: center;">Emulsions</h3>				
<b>908200</b>	ALCOLEX 9008	ALCOLEX 9008 is a styrene acrylate copolymer emulsion with high pigment binding ability, durability and water resistance. Ideal for formulation of general purpose, waterproofing and anti corrosion paints, and soil binding and dust control applications. 50% solids. MFFT 8-12°C	Styrene acrylic	Exterior paints	200	
<b>514200</b>	ELOTEX 50CVM	ELOTEX E50CVM is a copolymer emulsion ideal as a base from which to formulate waterproofing and anti corrosion paints, and packaging adhesives for difficult surfaces. 2500cps 50%	Co-polymer dispersion	Packaging adhesives	200	
<b>513999</b>	EMULSION HM7	EHM7 is a polyvinyl alcohol stabilized vinyl acetate homopolymer emulsion suitable for the formulation of packaging adhesives and general purpose wood adhesives meeting EN204 D1 standard. 5000cps 50%	PVAc homopolymer	Wood & packaging adhesives	1000	
		<h3 style="text-align: center;">Envelopes</h3>				
<b>G4200025</b>	PRIMO C42	PRIMO C42 is a modified PVAc adhesive designed as a rewettable top flap adhesive for the envelope industry. 10000cps 45%	PVAc	Rewettable	25	
<b>G2300025</b>	PRIMO C23	PRIMO C23 is a high quality PVAc based packaging adhesive formulated for side seaming of envelopes. Versatile and suitable for many other applications in the packaging industry. 4600cps 39%	PVAc	side seaming	25	

				<b>Flooring</b>			
<b>031020</b> <b>519200</b>	PERMOBOND	PERMOBOND is the original primer and additive for cement and gypsum. Enhances water resistance, flexural strength, and adhesion properties. 4000cps 38%	Copolymer dispersion	Bonding liquid	20 200		
<b>678020</b>	HI-TACK ECO GREEN	HI-TACK ECO GREEN is a high quality solvent free carpet and vinyl adhesive. Rapid tack off time. High tack. Good grip on needlepunch. Good legging. Ideal for use in confined areas or areas requiring immediate occupation, where air quality is important e.g. hospitals, hotels, offices, restaurants, etc. Meets and exceeding the Green Council of South Africa specification for low VOC. No sick office syndrome symptoms	Acrylic - PSA	Carpet & Vinyl	20		
<b>678020</b>	HI-TACK RT	HI-TACK RT is a high quality solvent free carpet and vinyl adhesive. Rapid tack off time. High tack. Good grip on needlepunch. Good legging. Ideal for use in confined areas or areas requiring immediate occupation, where air quality is important.	Acrylic - PSA	Carpet & Vinyl	20		
<b>673020</b>	HI-TACK S	HI-TACK S is a solvent free low odour carpet and vinyl adhesive. No sick office syndrome symptoms. Ideal for use in confined areas or areas requiring immediate occupation, where air quality is important e.g. hospitals, hotels, offices, restaurants, etc. Meets and exceeding the Green Council of South Africa specification for low VOC	Acrylic - PSA	Carpet & Vinyl	20		
				<b>General assembly</b>			
<b>667025</b> <b>667200</b>	ALCOLEX 667	ALCOLEX 667 is a water-based acrylic pressure sensitive adhesive for laminating fabric in the textile industry. High viscosity and a non-drip rheology reduces bleed-through. Excellent adhesion to both synthetic and natural fabrics. 140000cps 63%	Acrylic - PSA	Fabric laminating	25 200		
<b>141999</b>	ALCOLIN 141	ALCOLIN 141 is a high quality PVAc based adhesive designed specifically for laminating cementitious fibre board e.g. wall panel heaters. Excellent heat and creep resistance. 9500cps, 46%.	PVAc	Sandwich panel manufacture	1100		
<b>G4736020</b>	PRIMO XP4736	PRIMO XP4736 is a rubber latex based adhesive for manufacture of hair wigs. 250cps 60%	Rubber Latex	Wig manufacture	20		
				<b>Hardeners</b>			
<b>869026</b>	CATALYST D4 BLUE	CATALYST D4 Blue is a liquid crosslinking agent used with ALCOLIN 144 in order to achieve EN204 D4 water resistance	Proprietary		25		
<b>853020</b>	HARDENER 1993	HARDENER 1993 is an isocyanate based crosslinking agent to be used in conjunction with Synteko 1974	Proprietary		20		

		<h2 style="text-align: center;">Labelling</h2>				
<b>279025</b> <b>279200</b>	ALCOLEX 279	ALCOLEX 279 is a high viscosity modified vinyl acetate ethylene (VAE) based packaging adhesive ideal for plastic bottle labelling. Exceptionally fast setting, excellent adhesion to difficult surfaces, including polycoated surfaces. 80000cps, 59%	VAE	Bottle Labelling	25 200	
<b>282025</b>	ALCOLEX 282	ALCOLEX 282 is a high quality modified VAE adhesive for PET bottle labelling. Exceptionally fast setting, excellent adhesion to a variety of plastic surfaces, high viscosity, good rheology profile. Ideal for high speed wheel and roller applications. 25000cps 60%	VAE	Bottle labelling	25	
<b>N7400999</b>	GAR 740	GAR 740 is a water-based, modified acrylic pressure sensitive adhesive showing high tack and good shear and peel strength for permanent bonding of label stock. It has excellent adhesion to numerous surfaces and can also be used on plastic film, aluminium foils, unplasticised PVC and some foam material. Visc 4000cps (#3/20rpm/25°C), 50% solids, 180° peel 10N/25mm, shear 60min+	Acrylic - PSA	Label stock	1000	
		<h2 style="text-align: center;">Packaging</h2>				
<b>275025</b> <b>275200</b>	ALCOLEX 275	ALCOLEX 275 is a high quality VAE based packaging adhesive used as a bottom paste for polycoated bags. Excellent adhesion to difficult surfaces. Fast setting, quick tack, non drip viscosity. 55000 58%	VAE	Bottom paste	25 200	
<b>285999</b>	ALCOLEX 285	ALCOLEX 285 is a superior quality VAE based packaging adhesive ideal for difficult surfaces. Low viscosity for nozzle application. Good clean running characteristics. 3600cps 54%	VAE	Difficult surfaces	1000	
<b>G2400025</b> <b>G2400200</b>	GLOBE P24	GLOBE P24 is a high viscosity, modified starch-based adhesive formulated for use as a bottom paste in the manufacturing of self-opening and flat paper bags on automatic paper-converting machines. 110000cps 22%	Starch	Bottom paste	25 200	
<b>G4958200</b>	PRIMO XP4958	PRIMO XP4958 is a low viscosity modified starch-based adhesive for the manufacturing of self-opening and flat white paper bags on automatic paper-converting machines. 1800cps 15%	Starch	Bottom paste	200	
<b>G4959200</b>	PRIMO XP4959	PRIMO XP4959 is a medium viscosity modified starch-based adhesive formulated for manufacturing of self-opening and flat white paper bags on automatic paper-converting machines. 18000cps 18%	Starch	Bottom paste	200	
<b>N5100025</b> <b>N5100200</b>	GAR 51	GAR 51 is a high quality, fast drying copolymer based packaging adhesive designed for carton sealing (closing) applications. It is ideal for spray applications. Visc 1400cps (#3/20rpm/25°C), 56% solids	PVAc	Carton manufacture	25 200	
<b>N580025S</b> <b>N5800200</b> <b>N5800999</b>	GAR 58	GAR 58 is a water-based PVAc packaging adhesive designed for carton construction (side seaming and sealing/closing). Visc 2200cps (#4/20rpm/25°C), 30% solids.	PVAc	Carton manufacture	25 200 1000	Primo C797

		<h2 style="text-align: center;">Packaging - continued</h2>				
<b>G2500025</b> <b>G2500200</b> <b>G2500999</b>	PRIMO C25	PRIMO C25 is a high quality PVAc based packaging adhesive for carton sealing (closing). Versatile and suitable for many other applications in the packaging industry. 4600cps 47%	PVAc	Carton manufacture	25 200 1000	
<b>274025</b> <b>274200</b> <b>274999</b>	ALCOLEX 274	ALCOLEX 274 is a modified VAE hybrid packaging adhesive designed as an economical alternative to ALCOLEX 294, ideal for carton manufacture and assembly. 1350cps 48%	VAE	Carton manufacture & assembly (EOL)	25 200 1000	
<b>278026</b> <b>278200</b> <b>278999</b>	ALCOLEX 278	ALCOLEX 278 is a high quality modified VAE based packaging adhesive for side seaming and carton erecting. Designed specifically for clean running characteristics and reduced nozzle blocking. 800cps 51%	VAE	Carton manufacture & assembly (EOL)	25 200 1000	
<b>290005</b> <b>290025</b> <b>290200</b> <b>290999</b>	ALCOLEX 290	ALCOLEX 290 is a high quality VAE based packaging adhesive for carton manufacture and assembly and laminating of various fabrics. Ideal for those applications where a PVAc based adhesive just does not do it. VOC free. Phthalate free. Fast setting. 3000cps 55%	VAE	Carton manufacture & assembly (EOL)	5 25 200 1000	
<b>310025</b> <b>310200</b>	ALCOLEX 3032	ALCOLEX 3032 is a high quality PVAc based packaging adhesive for carton manufacture and assembly. Fast setting. 7000cps 57%	PVAc	Carton manufacture & assembly (EOL)	25 200	
<b>321025</b> <b>321200</b>	ALCOLEX 321	ALCOLEX 321 is a high quality PVAc based packaging adhesive for carton manufacture and assembly. Low viscosity. Suitable for nozzle or spray application 1800cps 45%.	PVAc	Carton manufacture & assembly (EOL)	25 200	
<b>341200</b> <b>341999</b>	ALCOLEX 341	ALCOLEX 341 is a high quality phthalate free PVAc based packaging adhesive for carton manufacture and assembly where a phthalate free adhesive is required. Good for bonding combinations of recycled and virgin papers. Fast setting. Suitable for nozzle or spray application. 2500cps 45%	PVAc	Carton manufacture & assembly (EOL)	200 1000	
<b>342025</b> <b>342200</b> <b>342999</b>	ALCOLEX 342	ALCOLEX 342 is a high quality PVAc based packaging adhesive for carton manufacture and assembly. Good for bonding combinations of recycled and virgin papers. Fast setting. Suitable for nozzle or spray application. 2500cps 45%	PVAc	Carton manufacture & assembly (EOL)	25 200 1000	
<b>362025</b> <b>362200</b>	ALCOLEX 362	ALCOLEX 362 is a high quality PVAc based packaging adhesive for carton manufacture and assembly. Good for bonding combinations of recycled and virgin papers. Fast setting. 8500cps 47%	PVAc	Carton manufacture & assembly (EOL)	25 200	
<b>297025</b>	ALCOLEX 297	ALCOLEX 297 is a superior quality plasticized VAE based packaging adhesive ideal for difficult surfaces. Good running characteristics. High wet tack. Fast setting. 5500cps 54%	VAE	Difficult surfaces	25	
<b>903001</b> <b>903005</b> <b>903025</b> <b>903200</b>	ALCOLEX 9003	ALCOLEX 9003 is a pressure sensitive acrylic having good surface tack, peel, and shear strength. It has excellent adhesion to numerous surfaces and can also be used on plastic film, aluminium foils, unplasticised PVC and some foam material. 3000cps 51%	Acrylic - PSA	Difficult surfaces	1 5 25 200	

<b>Packaging - continued</b>						
<b>N1620999</b>	GAR 162	GAR 162 is a high quality water-based, fast drying VAE packaging adhesive suitable for difficult surfaces. Ideal for the laminating of polyester, PVC and treated PE and PP films onto printed board, and the bonding of varnished substrates e.g. side-seaming in box manufacture. Visc 5000cps (#4/20rpm/25°C), 55% solids	VAE	Difficult surfaces	1000	Primo A021 or Alcolin 165
<b>G0020005</b> <b>G0020025</b> <b>G0020200</b> <b>G0020999</b>	PRIMO A002	PRIMO A002 sets the gold standard for packaging adhesives. A versatile premium quality modified VAE based adhesive for difficult surfaces. Fast setting and ideal for high speed lines. 10000cps 58%	VAR	Difficult surfaces	5 25 200 1000	
<b>G0210025</b> <b>G0210200</b>	PRIMO A021	PRIMO A021 is a versatile, premium quality modified VAE based packaging adhesive for difficult surfaces. Fast setting. 5000cps 57%	VAE	Difficult surfaces	25 200	
<b>G3163025</b>	PRIMO XP3163	PRIMO XP3163 is a premium quality VAE based packaging adhesive for difficult surfaces. Highly versatile, fast setting, and suitable for spray application. 600cps 57%	VAE	Difficult surfaces	25	
<b>G4654025</b>	PRIMO XP4654	PRIMO XP4654 is a premium quality modified VAE based packaging adhesive for difficult surfaces. Also ideally formulated for PVC foiling to gypsum board and MDF. Highly versatile. Fast setting. Medium viscosity. 10000cps 54%	VAE	Difficult surfaces	25	Alcolin 165
<b>G5046025</b> <b>G5046999B</b>	PRIMO XP5046 BLUE	PRIMO XP5046 is a premium quality modified VAE based packaging adhesive for difficult surfaces. Highly versatile. Ideal for applications where A002 is too high in viscosity. Fast setting. 7000cps 57%	VAE	Difficult surfaces	25 1000	
			<b>Paper &amp; Paper products</b>			
<b>G7000025</b>	GLOBE NO. 7	GLOBE NO. 7 is a dextrin based adhesive for laminating of cardboard and paper products having a tendency to warp. Good non-warping properties, quick drying and rapid tack. 9500cps 67%	Dextrin	Board laminating	25	
<b>249025</b> <b>249200</b> <b>249999</b>	ALCOLEX 249	ALCOLEX 249 is an economical PVOH based packaging adhesive for core winding and angle board. Unfilled. Excellent wet tack. This is a derivative of ALCOLEX 252, offering superior crush. 3200cps 19%	PVOH	Core winding & angle board	25 200 1000	
<b>250999</b>	ALCOLEX 250	ALCOLEX 250 is an economical PVOH based packaging adhesive for core winding and angle board. Unfilled. Excellent wet tack. This is a derivative of ALCOLEX 249, offering superior crush. 3200cps 23%	PVOH	Core winding & angle board	1000	
<b>251025</b> <b>251200</b> <b>251999</b>	ALCOLEX 251	ALCOLEX 251 is an economical PVOH based packaging adhesive for core winding and angle board. This is a derivative of ALCOLEX 252, offering a low viscosity without compromising solids, ideal for the customer who wishes to use their adhesive without further dilution. Unfilled. 350cps, 17%.	PVOH	Core winding & angle board	25 200 1000	
<b>252025</b> <b>252200</b> <b>252999</b>	ALCOLEX 252	ALCOLEX 252 is an economical PVOH based packaging adhesive for core winding and angle board. Unfilled. Excellent wet tack. 1900cps 17%	PVOH	Core winding & angle board	25 200 1000	
<b>G7200025</b> <b>G7200999</b>	PRIMO C72	PRIMO C72 is an economical PVOH based adhesive for the production of spirally wound cores at high speed. High crush strength, good wet tack. Runs well on cascade systems. 2500cps, 26%	PVOH	Core winding & angle board	25 200	
<b>G7600005</b> <b>G7600025</b> <b>G7600200</b> <b>G7600999</b>	PRIMO C76	PRIMO C76 is an economical PVOH based adhesive for the production of spirally wound cores at high speed. High crush strength. 2700cps 31%	PVOH	Core winding & angle board	5 25 200 1000	Alcolex 251
<b>G7613025</b> <b>G7613200</b> <b>G7613999</b>	PRIMO C7613	PRIMO C7613 is an economical PVOH based adhesive for the production of spirally wound cores at high speed. High crush strength. 1700cps 27%	PVOH	Core winding & angle board	25 200 1000	
<b>G7970025</b> <b>G7970200</b> <b>G7970999</b>	PRIMO C797	PRIMO C797 is a PVAc based adhesive ideal for production of cores and solid fibre board laminating. 4200cps 31%	PVAc	Core winding & angle board	25 200 1000	
<b>G7970999LV</b>	PRIMO C797LV	PRIMO C797LV is a PVAc based adhesive ideal for production of cores and solid fibre board laminating. It has a lower viscosity compared to its parent product PRIMO C797 which enables it to achieve improved mileage and greater economy. 2250cps 31%	PVAc	Core winding & angle board	1000	
<b>905999</b>	ALCOLEX 9005	ALCOLEX 9005 is a high quality modified VAE based adhesive designed specifically for manufacture of composite cores requiring a high level of water resistance. Dry tack, bonds well to difficult surfaces. It has a low viscosity that runs well on cascade system. 1000cps 55%	VAE	Core winding & angle board	1000	
<b>G5000025</b> <b>G5000200</b> <b>G5000999</b>	PRIMO C5	PRIMO C5 is an economical adhesive for laminating paper to board i.e. poster glue. Offers good water resistance for posters that will be exposed to the elements. 5000cps 12%	PVOH	Poster laminating	25 200 1000	

 <b>Tissue &amp; Sanitary</b> 						
<a href="#">G7840025</a> <a href="#">G7840200</a> <a href="#">G7840999</a>	PRIMO C784	PRIMO C784 is a water-based tissue tail tie adhesive designed to offer high tack and give excellent dry release with minimal fibre tear. Good surface hold out. 700cps 3%	Water dispersion	Tail tie	25 200 1000	
<a href="#">665005</a>	ALCOLEX 410	ALCOLEX 410 is a water-based tissue tail tie adhesive designed to offer high tack and give excellent dry release with minimal fibre tear. Designed to have good surface hold out to reduce multi-layer penetration. 300cps 3%	Water disp Pol	Tail tie	25	
<a href="#">G5510025</a> <a href="#">G5510200</a>	PRIMO C551	PRIMO C551 is a water-based tissue and paper towel cold pick-up adhesive designed to offer high tack and give excellent dry release with minimal fibre tear. 22500cps 24%	Water dispersion	Tissue pick up	25 200	
 <b>Woodworking</b> 						
<a href="#">G6300025</a> <a href="#">G6300200</a> <a href="#">G6300999</a>	PRIMO C63	PRIMO C63 is an economical wood working PVAc based adhesive ideal for carcassing. Low wearing on cutting blades. Suitable for soft and medium density wood species. 21000cps 42%	PVAc	Carcass manufacture	25 200 1000	Alcolin 111
<a href="#">122025</a>	ALCOLIN 122	ALCOLIN 122 is a high quality PVAc adhesive ideal for machine application dowelling or where nozzle application is required. Suitable for most wood species. 600cps 38%	PVAc	Dowelling	25	
<a href="#">086-32</a>	LITEFILL	LITEFILL is a synthetic based ready to use light weight non-shrinking woodfiller with excellent adhesion properties	Acrylic	Filling	5	
<a href="#">068-91</a> <a href="#">069-91</a> <a href="#">070-91</a> <a href="#">071-91</a> <a href="#">072-10</a> <a href="#">073-91</a> <a href="#">074-51</a> <a href="#">075-91</a> <a href="#">076-91</a> <a href="#">077-91</a> <a href="#">078-91</a> <a href="#">079-91</a>	WOODFILLER	ALCOLIN WOODFILLER is a natural ready mixed woodfiller / stopping for filling cracks, holes and surface defects in wood. Available in several colours to match a variety of wood species. Colours: Natural, Meranti, White, Pine, Oak, Imbuia, Sapele, Mahogany, Cherry, Oregon Pine, Beech, Dark Brown, Black	Natural Polymer	Filling	10	
<a href="#">146005</a> <a href="#">146025</a>	TITEBOND 50	TITEBOND 50 is an advanced aliphatic resin adhesive for wood working. Excellent creep, heat and solvent resistance. Fast setting. High wet tack. Suitable for most wood species. Minimal effect on cutter blades. Yellow glue line. 7000cps 46%	Aliphatic resin	Furniture & Cabinet making	5 25	
<a href="#">111005</a> <a href="#">111025</a> <a href="#">111200</a> <a href="#">111999</a>	ALCOLIN111	ALCOLIN 111 is a high quality wood working PVAc adhesive for general assembly. Gapfilling properties. Fast setting. Suitable for soft and medium density wood species. 12000cps 52%	PVAc	General assembly	5 25 200 1000	
<a href="#">117025</a> <a href="#">117200</a> <a href="#">117999</a>	ALCOLIN 117	ALCOLIN 117 is an economical wood working PVAc adhesive for general assembly. Suitable for soft and medium woods. 5500cps 50%	PVAc	General assembly	25 200 1000	
<a href="#">151005</a> <a href="#">151025</a> <a href="#">151200</a> <a href="#">151999</a>	ALCOLIN 151	ALCOLIN 151 is a high quality wood working PVAc adhesive for general assembly. Fast setting. Dries clear. Suitable for soft and medium density wood species. Minimal effect on cutter blades. 13000cps 50%	PVAc	General assembly	5 25 200 1000	
<a href="#">101025</a> <a href="#">101200</a>	ALCOLIN COLD GLUE	ALCOLIN COLD GLUE is the original PVAc based cold glue for general purpose woodworking. Suitable for soft and medium density wood species. Minimal effect on cutter blades. 14000cps 38%	PVAc	General assembly	25 200	
<a href="#">104005</a> <a href="#">104025</a> <a href="#">104200</a> <a href="#">104999</a>	ALCOLIN HF59	ALCOLIN HF59 is a high quality wood working PVAc adhesive. Fast setting. Dries clear. Works well in an HF press. Suitable for most wood species. Minimal effect on cutter blades. 13000cps 50%	PVAc	General assembly	5 25 200 1000	Alcolin 151
<a href="#">G6530025</a> <a href="#">G6530200</a> <a href="#">G6530999</a>	PRIMO C653	PRIMO C63 is an economical wood working PVAc based adhesive ideal for carcassing. Low wearing on cutting blades. Suitable for soft and medium density wood species. 21000cps 42%	PVAc	Carcass manufacture	25 200 1000	
<a href="#">G6570005</a> <a href="#">G6570025</a> <a href="#">G6570200</a> <a href="#">G6570999</a>	PRIMO C657	PRIMO C657 is an aliphatic wood adhesive with high creep and heat resistance. Minimal effect on cutter blades. High viscosity; 12000cp. Yellow glue line	Aliphatic	General assembly	5 25 200 1000	Alcolin 151

113005 113025 113200 113999	ALCOLIN 113	ALCOLIN 113 is an economical wood working PVAc adhesive for hollow core door manufacture. Long open time. Suitable for soft and medium woods. 14000cps 34%	PVAc	Hollow core doors	5 25 200 1000	
165025 165200 165999	ALCOLIN 165	ALCOLIN 165 is a high quality VAE based adhesive for PVC foiling onto gypsum board. Excellent wet tack and rapid setting properties. 8000cps 56%	VAE	PVC Foiling	25 200 1000	Alcolin 167
166025HV 166200HV 166999HV	ALCOLIN 166AP	ALCOLIN 166AP is an adhesive promoted version of the popular ALCOLIN 166. Designed for paper foiling to chipboard and supawood. Excellent wet tack and adhesion to difficult surfaces. Runs well on a dual continuous profile wrapping machine where a hot melt is not available or preferred. 7000cps 34%	PVAc	Paper foiling	25 200 1000	
169999	ALCOLIN 169	ALCOLIN 169 is a high quality PVAc adhesive for continuous paper foiling to chipboard and supawood. Fast setting, excellent wet tack, high solids, reduced chip swell. Runs well on automated roller e.g. Barberan. 2800cps 42%	PVAc	Paper foiling	1000	
420025	ALCOLIN 420	ALCOLIN 420 is an economical heat reactive modified polyurethane dispersion for vacuum forming. Sprayable. Heat resistance to 70°C. 2500cps 47%	PU dispersion	Vacuum forming	25	
276025	ALCOLEX 276	ALCOLEX 276 is a modified vinyl acetate ethylene (VAE) based wood adhesive specifically formulated for running on an IMA line for postforming, laminating and veneering. Fast setting, excellent wet tack, ideal for high speed lines. 9000cps, 59%	VAE	Woodworking	25	
190005 190025 190200 190999	ALCOLIN 190	ALCOLIN 190 is a high quality modified PVAc adhesive for wood working where a bond meeting the requirements of EN204 D3 water resistance is required. Good heat and creep resistance and sandability. Suitable for most wood species. Minimal effect on cutter blades. 12000cps 45%	PVAc	Water resistance D3	5 25 200 1000	
190200C	ALCOLIN 190C	ALCOLIN 190C is a modification on Alcolin 190 for improved conductivity where it is ideal for HF application. Glue line meets EN204 D3 water resistance. Good heat and creep resistance and sandability. Suitable for most wood species. Minimal effect on cutter blades. 12000cps 45%.	PVAc	Water resistance D3	200	
190200F	ALCOLIN 190F	ALCOLIN 190F is a modification on the Alcolin 190 for improved tack and application to pine wood. Glue line meets EN204 D3 water resistance. Good heat and creep resistance and sandability. 14000cps 50%	PVAc	Water resistance D3		
102005 102025 102200 102999	ALCOLIN 2000	ALCOLIN 2000 is a high quality modified PVAc adhesive for wood working where a bond meeting the requirements of EN204 D3 water resistance is required. Good heat and creep resistance and sandability. Suitable for most wood species. Minimal effect on cutter blades. 12000cps 45%	PVAc	Water resistance D3	5 25 200 1000	
139001 139025 139200 139999	ALCOLIN 139	ALCOLIN 139 is a superior quality modified PVAc adhesive for wood working. D3 water resistance. Fast setting. Clear glue line. Suitable for most wood species. Minimal effect on cutter blades. 13000cps 57%	PVAc	Water resistance D3	1 25 200 1000	
147005 147025 147229	TITEBOND III	TITEBOND III is a superior quality modified PVAc adhesive for wood working. Meeting D3 and ANSI HPVA Type I water resistance. Fast setting. Suitable for most wood species. Minimal effect on cutter blades. Cream colour 5000cps 51%	PVAc	Water resistance D3	5 25 229.9	
144025 144200 144999	ALCOLIN 144	ALCOLIN 144 is a high quality modified PVAc adhesive for wood working. When mixed with Catalyst D4 blue, a bond meeting the EN204 D4 water resistance is achieved. Fast setting. Clear glue line. Suitable for most wood species. Minimal effect on cutter blades. 22000cps 48%	PVAc	Water resistance D4	25 200 1000	

<h1>SOLVENTS</h1>						
<h2>Sealants</h2>						
<b>052025</b>	PERMOMASTIC GRY	PERMOMASTIC is a solvent based rubber mastik for sealing of gaps against damp, dust, or fumes. Ideal for sealing of gutters and roof bolts. Paste; >75%	SBR	Waterproofing	25	
		<h2>Upholstery</h2>				
<b>680005</b> <b>680025</b> <b>680200</b>	CONTACT THINNERS	CONTACT THINNERS is a solvent for the thinning of polychloroprene based contact adhesive. Also suitable for removing of dried contact adhesive and cleaning of tools	Aromatic solvent blend	Cleaning / thinners	5 25 200	
<b>663025</b>	CONTACT A663	CONTACT 663 is a flammable solvent-based, sprayable SBR adhesive for rapid bonding of foam components. It represents a modification on CONTACT 664 with a low odour. Methylene Chloride free. Formulated at a high solids level to reduce solvent vapour exposure. Fast drying, good grab and strong initial bond strength. 700cps 62%	SBR	Foam laminating	25	
<b>624025</b> <b>624200</b>	NF24 CONTACT CLR	CONTACT NF24 is an economical sprayable solvent based SBS block copolymer adhesive incorporating the use of synthetic resin for greater consistency. Nonflammable. Fast drying, high initial bond. Sprayable. 300cps >28%	SBR	Foam laminating	25 200	
<b>633025B</b> <b>633200B</b>	NF33 CONTACT BLUE	CONTACT NF33 Blue is a sprayable solvent based SBS block copolymer adhesive. Nonflammable. Fast drying, good grab, high initial bond. Sprayable. 300cps; >28% Blue coloured glue line for visibility.	SBR	Foam laminating	25 200	
<b>633025</b> <b>633200</b>	NF33 CONTACT CLR	CONTACT NF33 is a sprayable solvent based SBS block copolymer adhesive. Nonflammable. Fast drying, good grab, high initial bond. Sprayable. 300cps; >28%	SBR	Foam laminating	25 200	
<b>811005</b>	ALCOBOND 811	ALCOBOND 811 is a single component solvent-based polyurethane adhesive designed for use in the footwear and leather industry. 3500cps; >14%	Polyurethane	Footwear & leatherwork	5	
<b>654005</b>	ALCOLIN 654 CLEAR	ALCOLIN 654 clear is a multi-purpose clear household adhesive. 2500cps; >44%	Rubber	General assembly	5	
<b>657025</b>	CONTACT 657 CLEAR	ALCOLIN 657 CLEAR is an exceptionally easy to apply, quick-drying, all-purpose clear drying adhesive. Good adhesion to a variety of materials. 4000cps, 25%	Rubber	Footwear & Leather	25	
		<h2>Woodworking</h2>				
<b>651005</b> <b>651025</b> <b>651200</b>	CONTACT A651	CONTACT 651 is a superior quality all-purpose polychloroprene rubber based contact adhesive. Ideal for decorative laminating. High immediate bond strength. Good brushability. 3000cps; >18%	Polychloroprene	Decorative laminating	5 25 200	
<b>652005</b> <b>652025</b> <b>652200</b>	CONTACT A652	CONTACT 652 is a sprayable all-purpose polychloroprene rubber based contact adhesive. Ideal for decorative laminating. High immediate bond strength. 350cps; >18%	Polychloroprene	Decorative laminating	5 25 200	
		<h2>HOTMELTS</h2>				
<h2>Bookbinding &amp; printing</h2>						
<b>G7800020</b>	GLOBE HM78	GLOBE HM78 is an EVA based HMA for side bookbinding. Good flexibility, slow setting / long open time, and pressure sensitive properties; also suitable for carton sealing of varnish / wax coated boxes - honey yellow pellets; ~3000cps @160°C (#28/60rpm) - low viscosity, R&B -95°C	EVA	Glueing	20	
<b>G1050020</b>	GLOBE HM105	GLOBE HM105 is an EVA based HMA for spine bookbinding. Good flexibility, excellent adhesion, light colour for reduced staining, ideal for white paper. 5800cps (160°C), R&B 94°C, white	EVA	Glueing	20	

General assembly						
<b>G2000001</b>	GLOBE HMX20	GLOBE HMX 20 is an extremely versatile EVA based HMA for all applications from bonding of security cables to carton closing. Bonds a wide variety of substrates e.g. paper, cardboard, metals, glass, ceramic, plastics, fabric. Supplied in a glue stick form for application by hot melt gun. Water white colour; R&B -78°C	EVA	Consumer grade all purpose	1	
		<b>Labelling</b>				
<b>N1220010N</b>	GAH 122 N	GAH 122N is a synthetic rubber based HMA designed for paper and plastic labelling onto glass, plastic and metal. It exhibits good hot tack and strong final bond. R&B 86°C, 800cps @160°C, white	SB / SI	Bottle labelling	10	
<b>N611002P</b>	GAH 103	GAH 103 is a premium grade synthetic rubber base hotmelt PSA for online labeling of PET bottles. High tack and peel strength, good machinability, non stringing, excellent pot and ageing stability. R&B 78°C, visc 800cps @140°C, water white	SB / SI	Bottle labelling	10	
<b>N4250010</b>	GAH 425	GAH 425 is an synthetic rubber based high viscosity general purpose, pressure-sensitive, HMA having high tack and shear values; good adhesion to plastic and fibrous surfaces, and good bleed-through resistance on porous surfaces. Suitable for a variety of applications, including label stock, freezer applications and laminating where a pressure sensitive adhesive is required. R&B 80°C, 15000cps @160°C, honey coloured	SB / SI	Label stock	10	
<b>N6180001</b>	GAH 618	GAH 618 is a synthetic rubber based general purpose, pressure-sensitive, HMA having high tack and shear values, good adhesion to plastic and fibrous surfaces, and good bleed-through resistance on porous surfaces. Suitable for a variety of applications, including label stock, freezer applications and laminating where a pressure sensitive adhesive is required. R&B 95°C, 10000cps @160°C, light yellow	SB / SI	Label stock	1	
		<b>Packaging</b>				
<b>N1970010</b>	GAH 197	GAH 197 is a synthetic rubber based high quality, low viscosity, semi-pressure-sensitive HMA designed primarily for end of line paper bag sealing. GAH 197 also has application for difficult to bond substrates. It exhibits exceptional hot tack, and cools to a slightly tacky, clear film. R&B 98°C, 7000cps @160°C, light yellow	SB / SI	Bag sealing - paper bags	10	
<b>N4020010A</b>	GAH 402 A	GAH 402A is a synthetic rubber based HMA for sealing polypropylene and polyethylene bags. R&B 83°C, 3500cps @160°C, off-white	SB / SI	Bag sealing - PP and PE	10	
<b>N3050020</b>	GAH 305	GAH 305 is a high quality EVA based HMA for bag and corrugated box construction. Fast setting. R&B 110°C, 6500cps (160°C), light yellow	EVA	Carton manufacture Assembly (EOL)	20	AS702
<b>N3060020</b>	GAH 306	GAH 306 is a high quality EVA based HMA for bag and corrugated box construction. Low viscosity, fast setting. R&B 110°C, 1200cps (160°C), light yellow	EVA	Carton manufacture Assembly (EOL)	20	AS702 or GAH
<b>G2300020</b>	GLOBE HM23	GLOBE HM23 is an EVA based HMA for carton sealing. Ideal for difficult surfaces (e.g. poly coated and wax boxes), and when extreme low temperature resistance is required - white pellet and slug form; ~1500cps @160°C (#28/60rpm); R&B -72°C	EVA	Carton manufacture Assembly (EOL)	20	
<b>G5300020S</b>	GLOBE HM53S	GLOBE HM53S is an EVA based HMA for carton sealing. Ideal where rapid setting and hot tack properties are required - light brown slug form; ~2600cps @160°C (#28/60rpm); R&B -106°C	EVA	Carton manufacture Assembly (EOL)	20	
<b>N1200025MC</b>	METABOND GAH 1200C	METABOND GAH 1200C is a high quality metallocene based bag, carton and corrugated box construction hot melt adhesive, ideal for slower production lines. It offers excellent adhesion properties, superior mileage, thermal stability and oxidative resistance compared to traditional EVA hot melt adhesives. R&B 105°C, 2000cps (160°C), off white	Metallocene	Carton manufacture Assembly (EOL)	25	AS702
<b>702025</b>	BOSTIK THERMOGRIP 702	BOSTIK THERMOGRIP AS702 is an economically formulated hot melt adhesive incorporating the latest hot melt polymer technology, designed for packaging applications requiring fast bonding in combination with superior hot tack properties and excellent final bond strengths. 1700cps (160°C), R&B 108°C, pale lemon colour	Metallocene	Carton manufacture Assembly (EOL)	25	
<b>712025</b>	BOSTIK THERMOGRIP 712	BOSTIK THERMOGRIP AS712 is a premium quality hot melt adhesive incorporating the latest J48/M48 hot melt polymer technology, designed for packaging applications requiring fast bonding in combination with superior hot tack properties, and excellent final bond strength to difficult surfaces. Treated to enable clean running on automated filling systems. R&B 81°C, 1600cps @160°C, pale yellow colour	Metallocene	Carton manufacture Assembly (EOL)	25	

716025	BOSTIK THERMOGRIP 716	BOSTIK THERMOGRIP AS716 is a premium quality hot melt adhesive incorporating the latest hot melt polymer technology, designed for packaging applications requiring fast bonding in combination with superior hot tack properties, and excellent final bond strength to difficult surfaces. 1600cps (160°C), R&B 81°C, pale yellow colour	Metalocene	Carton manufacture Assembly (EOL)	25	
717025	BOSTIK THERMOGRIP 717	THERMOGRIP AS717 is a premium quality hot melt adhesive incorporating the latest hot melt polymer technology, designed for packaging applications requiring a low melt HMA. AS717 is essentially a low melt version of AS716. Excellent final bond strength to difficult surfaces. R&B 81°C, 1600cps @160°C, pale yellow colour	Metalocene	Carton manufacture Assembly (EOL)	25	
727025	BOSTIK THERMOGRIP 727	BOSTIK THERMOGRIP AS 727 is a premium quality hot melt adhesive incorporating the latest hot melt polymer technology. Designed for applications requiring high temperature resistance when melting hot products. Offers excellent adhesion properties, superior mileage, thermal stability and oxidative resistance compared to traditional EVA hot melts. 2000cps (160°C), R&B 105°C, pale lemon colour	Metalocene	Carton manufacture Assembly (EOL)	25	
733025	BOSTIK THERMOGRIP 733	BOSTIK THERMOGRIP AS733 is a premium quality formulated hot melt adhesive incorporating the latest hot melt polymer technology, designed for packaging applications requiring fast bonding in combination with superior hot tack properties and excellent final bond strengths. Offers is a very flexible low melting hot melt adhesive with excellent wetting out characteristics and is suitable for low temperature applications e.g. fridge conditions. 1200cps (160°C), R&B 78°C, white colour	Metalocene	Carton manufacture Assembly (EOL)	25	
N3290020	GAH 329	GAH 329 is an EVA based HMA for packaging. It is recommended for use on difficult substrates, e.g. Tresaphan, BOPP and other polycoated type substrates. R&B 110°C, 3000cps (160°C), cream	EVA	Difficult surfaces	20	
N4510010	GAH 451	GAH 451 is an EVA based HMA recommended for the palletising of cardboard boxes. It's main properties are its low viscosity and good hot tack. R&B 75°C, 300cps (160°C), light brown	EVA	Palletising	10	
		<b>Tissue</b>				
N4660010	GAH 466D	GAH 466 is colourless medical grade hypo-allergenic hot melt PSA adhesive designed for the manufacture of bandages. R&B 95°C, 5500cps (160°C), off white.	SB / SI	Bandages	10	
N510001P	GAH 510	GAH 510 is a synthetic rubber based hotmelt specifically designed for elastic strand fixation of nonwoven disposables. High cohesion, bond strength and creep resistance. R&B 86°C, visc 3200cps @160°C, light yellow	SB / SI	Sanitary products & diapers	1	
N550001P	GAH 550	GAH 550 is a synthetic rubber based hotmelt specifically developed to be applied at low temperature for construction applications for nonwoven disposables, including absorbent core fixation. High bond strength, tack, long open time. R&B 75°C, visc 1400cps @140°C, light yellow	SB / SI	Sanitary products & diapers	1	
N611001P	GAH 611	GAH 611 is a synthetic rubber based low viscosity, colourless hypo-allergenic hot melt adhesive designed for the manufacture of sanitary products and diapers where light skin contact occurs. R&B 75°C, 2000cps @160°C, light yellow	SB / SI	Sanitary products & diapers	1	
		<b>Woodworking</b>				
G5000020	GLOBE HM50	GLOBE HM50 is a modified EVA based HMA for edgebanding where a low viscosity is required. Offers superior adhesion performance to wood, PVC and HPL substrates. Exhibits excellent hot tack and rapid set properties for immediate chamfering and trimming. Unfilled enabling reduced coating weight and increased mileage. R&B ~85°C, ~11000cps @180°C, white pellets	EVA	Edgebanding	20	
G5200020	GLOBE HM52	GLOBE HM52 is an EVA based HMA for edgebanding where an invisible glue line is required. Unfilled, excellent adhesion to wood, PVC, high pressure laminates excellent hot tack properties - pale yellow pellets and slug form; ~67900cps @180°C (#27/2.5rpm); R&B ~96°C	EVA	Edgebanding	20	
G6500020	GLOBE HM65	GLOBE HM65 is an EVA based HMA for edgebanding and end capping where a white colour is required. Excellent adhesion to wood, PVC, High pressure laminates, excellent hot tack properties - Ivory pellets and slug form; ~115000cps @180°C (#27/1rpm); R&B ~85°C	EVA	Edgebanding	20	

		<b>OTHER</b> General Assembly				
<b>760005</b>	ALCOLIN PU	ALCOLIN PU ADHESIVE is a general purpose 2 part PU adhesive ideal for bonding of dissimilar materials together, and for the manufacture of polystyrene sandwich panels for cold rooms	PU	Sandwich panel manufacture	6	
		<b>Hardeners</b>				
<b>133025</b> <b>133999</b>	CATALYST 51	CATALYST 51 is a liquid hardener to be used in conjunction with Inkunite 385 where lower viscosity and faster setting is required	Proprietary		25 1000	
<b>868005</b> <b>868025</b> <b>868260</b>	HARDENER 2542	HARDENER 2542 is a liquid crosslinking agent to be used in conjunction with Synteko 1242	Proprietary		5 25 260	
<b>868260B</b>	HARDENER 2542B	HARDENER 2542B is a blend of hardeners 2545 & 2542 designed to achieve an optimum balance between const and performance	Proprietary		260	
<b>855005</b> <b>855025</b> <b>855260</b> <b>855001</b>	HARDENER 2545	HARDENER 2545 is a liquid crosslinking agent to be used in conjunction with UF Resin 1206 where it offers a long potlife. Achieves a formaldehyde emission below the E1 value (0.1 ppm or 0.125 mg/m <sup>3</sup> ) in the glued product	Proprietary		5 25 260 1	
<b>869020</b>	HARDENER H1	HARDENER H1 is a powder crosslinking agent to be used in conjunction with Inkunite 385 where higher viscosities are required	Proprietary		20	
		<b>Woodworking</b>				
<b>059-50</b>	SUPER GLUE 50G	SUPER GLUE is a low viscosity cyanoacrylate adhesive designed of instant repairs. When mixed with wood flour, makes an instant wood filler / stopping	Cyanoacrylate	Filling	1	
<b>863025</b> <b>863250</b> <b>863999</b>	SYNTEKO 1242	SYNTEKO 1242 is a melamine urea adhesive for load-bearing timber structures, finger-joints, block boards. Use with Hardener 2542. Light coloured glue joint. Complies with SANS 1349 and SANS 10183 for structural adhesives. Additionally, complies with EN 301, EN 302, EN 391, EN 392 and DIN 68141.	MU	Structural	25 250 1250	
<b>836025J</b> <b>836263J</b> <b>836999J</b>	INKUNITE 385	INKUNITE 385 is a urea formaldehyde adhesive with low free formaldehyde content, ideal for veneering and paperfolling applications. Low viscosity. To be used with either hardener H1 / H6 (powder type) or Catalyst 51 (liquid)	UF	Veneering	25 263 1	
<b>851025J</b>	SYNTEKO 1206	SYNTEKO 1206 is a high quality urea formaldehyde adhesive for the woodworking industry to be used with hardener 2545. Excellent for veneering. Has an exceptionally low formaldehyde level compared to traditional UF resins, making it safe to use and more environmentally friendly. In addition it has a long potlife, short press time, ideal for high speed applications, has good mileage, and can be used at lower temperatures compared to traditional UF resin	UF	Veneering	25	
<b>863250</b> <b>863999</b>	SYNTEKO 1242B	adhesive for load-bearing timber structures, finger-joints, block boards. Use with Hardener 2542. Light coloured glue joint. Complies with SANS 1349 and SANS 10183 for structural adhesives. Additionally, complies with EN 301,	MU	Structural	250 250	
<b>042-90</b>	WATERPROOF	ALCOLIN WATERPROOF is a superior quality one part moisture curing, solvent-free polyurethane based adhesive. 100% waterproof meeting EN204 D4 standard. Superior heat resistance. Ideal for hard and oily wood species. Bonds to almost all surfaces e.g. metal, polystyrene, plaster board, etc. Ideal for manufacture of composite panels.	PU	Water resistance D4	5	
		<b>Cleaners</b>				
<b>N500015S</b>	GAH 500	GAH 500 is a hot-melt cleaner used for the removal of residual hot-melt adhesive, grease and normal dirt build-up on hot-melt application machinery.	Wax Solid	Cleaning	15	
<b>700005</b>	HOTMELT CLEANER	HOT-MELT CLEANER used for the removal of residual hot-melt adhesive, grease and normal dirt build-up on hot-melt application machinery.	Solvent	Cleaning	5	